



Electromotive process valve - 2 way angle-seat shut-off valve

- · Fail-safe position by energy storage
- Rapid flow shut off •
- · Weather and impact resistant design
- Designed according to hygienic demands •
- Many diagnostic functions



The innovative Bürkert On/Off process valve Type 3320 is the solution when it comes to shut-off tasks under demanding operating conditions. The electromotive actuator with ball screw moves the swivel plate at a particulary high rate of 6 mm/s to its end position. Thereby it reacts almost instantaneously to process signals. If necessary, the safety position can be approached by an optional energy storage in case of power failure. The actuator and shut-off valve are adapted perfectly to each other with closed design and robust surface. This ensures the hygienic requirements of a fast and residuefree cleaning. Harsh environments are no problem for the Type 3320 because of the protection class IP65 / IP67 and its high impact and vibration resistance. Unrivalled cycle life and sealing integrity is guaranteed by the proven self adjusting spindle packing with exchangeable V-seals. The fieldbus suitable for Type 3320 provides many helpful functions for process monitoring, valve diagnostics and predictive maintenance and thus offers the decisive advantage of a modern process automation.

Technical data					
Port size	DN15 to DN50				
Nominal pressure (max.)	PN25 (valve body)				
Port connections Thread Weld ends Clamp	G, RC, NPT (EN ISO 228-1, ISO 7/1 / DIN EN 10226-2, ASME B 1.20.1) EN ISO 1127 / ISO 4200, DIN 11850 R2, ASME BPE, BS 4825-1, SMS 3008 DIN 32676 A, DIN 32676 B, ASME BPE, BS 4825				
Medium	neutral gases, water, alcohol, oils, fuel, hydraulic me- diums, salt solution, alkali solutions, organic solvents, steam				
Viscosity	max. 600 mm²/s				
Medium temperature	- 10 to + 185 °C (seat sealing PEEK/steel) - 10 to + 130 °C (seat sealing PTFE/steel)				
Ambient temperature	 -25 to +65 °C * (without SAFEPOS energy storage) -25 to +55 °C * (with SAFEPOS energy storage) * the allowable value decreases with increasing media temperature 				
Safety position at power failure	with SAFEPOS energy-pack: opened, closed or free programmable without SAFEPOS energy-pack: blocked in last position				
Power supply	24 V DC \pm 10 % (max. residual ripple 10 %)				
Closure time	< 2.34.3 sec. (depending on stroke)				
Travel speed	6 mm/s				
Duty cycle	100 %				
Protection class	IP65 / IP67				
Binary control	0–5 V (log. 0) 10–30 V (log. 1)				
Digital control (fieldbus)	EtherNet/IP, Modbus/TCP, Profinet				
Vibration, sinusoidal	5 g according to IEC 60068-2-6 Test Fc				
Shock, mechanical	50 g according to IEC 60068-2-27 Test Ea				
Approval and Conformity	EGV 1935/2004 (standard) FDA (optional)				

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Structure and function

The electromotive linear actuator consists of a brushless direct current motor, gears and a threaded spindle. The valve spindle, which is connected to the threaded spindle, transfers the force to the swivel plate. The electronic control system is actuated either via a standard signal (digital) or via a field bus (digital). Optionally there is the energy pack (SAFEPOS energy-pack) for the device. If the supply voltage fails, the energy pack supplies the actuator with the required energy to move the valves into the required position which can be adjusted via a menu.

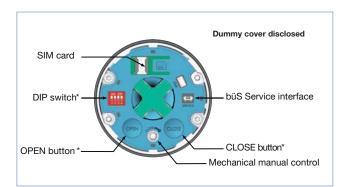
The valve position can be manually changed in 2 ways. Either over an electrical manual control or over mechanical manual control, if no supply voltage applied. The device can be set and operated either via 2 capacitive buttons and 4 DIP switches. There is also the option of setting the device via the büs Service interfache and by using the PC software "Bürkert-Communicator".

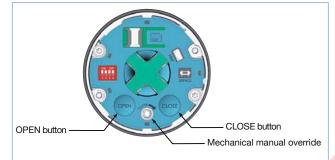
The intelligent process valve Type 3320 offers the operator options for process monitoring, valve diagnostics and predictive maintenance. Internal measurements for the operating state are evaluated and, if issued as a warning or error message. This signal, for example, undue environmental and process conditions, functional deviations of components or the state of the energy accumulator. Internal measurements for operating state are evaluated and, possible a warning or error message is issued. This signal indicates, for example, bad environmental and process conditions, functional deviations of the energy accumulator.





Controls and indicators







Control elements

The basic functions are operated by 4 DIP switches and 2 pushbottons. These are located under the dummy cover which can be removed manual by turning. Through the büS service access, the device can also be configured in detail with the Bürkert communicator software. For this, the optional USB-büS interface kit is required.

Manual and electrical operation

The manual override for mechanical operation of the valve is located under the dummy cover.

Electrical manual override for the procedure is carried out y by two buttons below the dummy cover.

360°- LED Illuminated ring

To display the device status, the valve end position and the operating condition, a visible 360° LED illuminated ring is mounted around the dummy cover. The LED ring lights up, flashes or flashes in one or different colors. Depending on customer requirements 4 different LED modes can be selected (Namur mode, valve mode without warnings, valve mode with warnings, LED off)

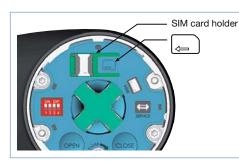
Mechanical position indicator

The mechanical position indicator also indicates when the supply voltage of the current valve position fails





Controls and indicators, continued



SIM card as data storage (option)

With the SIM card optional device-specific values and user settings can be saved and quickly transferred to another device.



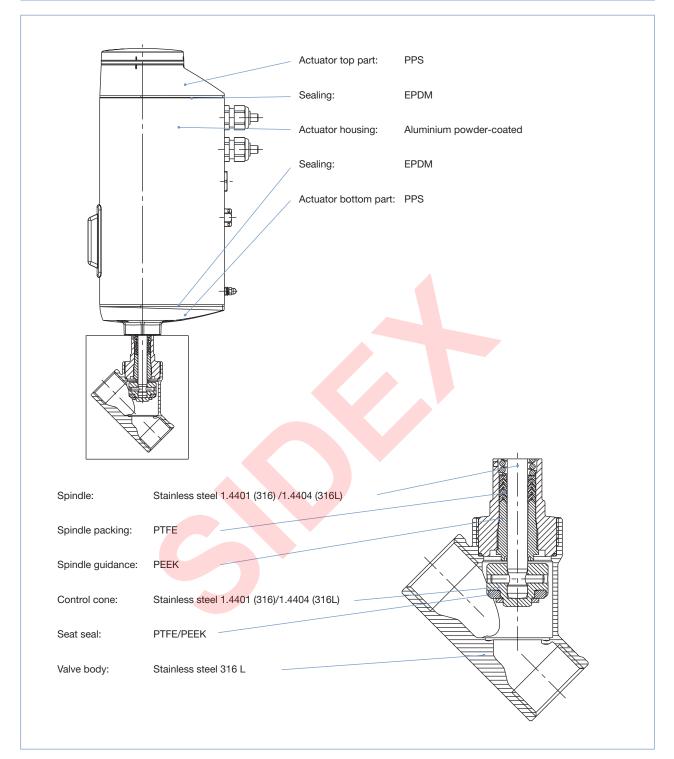
büS service interface Connection for CAN adapter or USB-büS interface set

büS service interface

The büS service interface connects the device to the communicator software on a PC, laptop or smartphone. From there, a configuration of the device or failure diagnosis can be performed.



Design and materials view



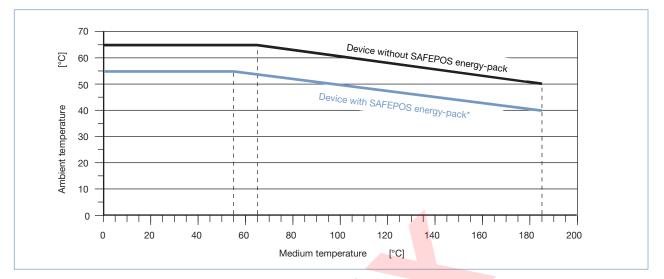
Note: The angle-seat shut-off valve Type 3320 could be delivered with miscellaneous port connection (thread, weld ends and clamp), there are not represented in the picture, but are made with same material as the valve body.



Technical data

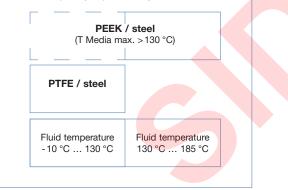
Temperature chart

The maximum allowable ambient temperature and media temperature influence each other. The maximum allowable temperature curves of different device variants can be seen in the temperature chart.



Selection chart for seat sealing

Seat sealing with PTFE is used, if fluid temperature is <130 °C. If the maximum fluid temperature exceeds 130° C temporarily or permanently, then PEEK fits best.

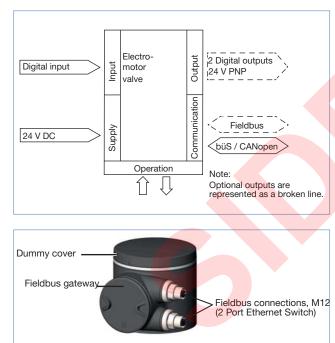


Port connection (tube)		Operating pressure / seat seal				
[mm]	[inch]	PTFE / Stainless steel [bar]	PEEK / Stainless steel [bar]	[m³/h]		
15	1/2	16	16	5.0		
20	3⁄4	16	16	11.0		
25	1	16	16	18.0		
32	1 1⁄4	16	10	28.0		
40	1 1/2	10	8	42.0		
50	2	6	5	62.0		



Electrical control

Electrical data	
Protection class	3 acc. to DIN EN 61140
Electrical connections	Cable gland, 2 x M20 or 2 circular plug-in connector M12, 5 pin and 8 pin
Operating voltage	24 V DC \pm 10 % max. residual ripple 10 %
Operating current [A]*	max. 3 A including actuator at max. load and charging current of the optional SAFEPOS energy-pack (charging current approx. 1 A)
Lifelong energy storage SAFEPOS energy-pack	up to 10 years (depending on operating conditions)
Electronic without actuator [W]*	min. 2 W, max. 4 W
Control	
Output digital:	current limit 100 mA
Input digital:	05 V = log "0", 1030 V = log "1" inverted input reversed accordingly
Communication interface:	Connection to PC via USB büS interface set
Communication Software:	Bürkert communicator



Electrical control and interface

The position of the actuator is regulated according to the Position setpoint. The position setpoint value is specified either by an external standard signal (digital) or via a field bus (digital).

Digital Control

For digital control 2 variants are available for the inputs and outputs and the connection interface

Input and output:

1 digital input, 2 digital output

Interface:

* cable gland with connection terminal * M12 circular connectors (optional)

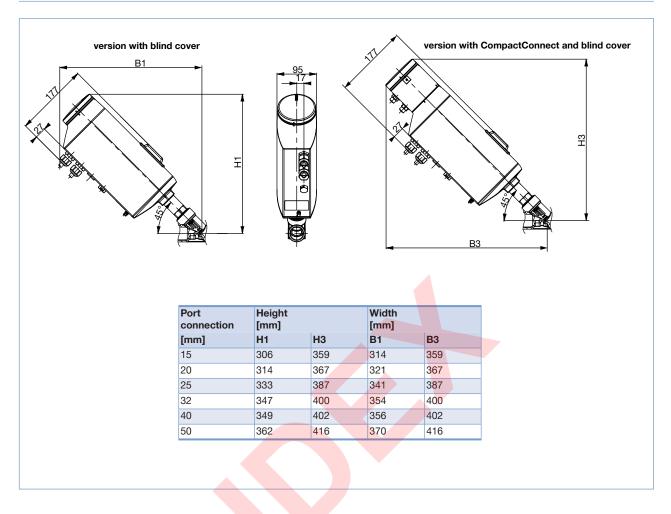
Fieldbus: EtherNet/IP, PROFINET, Modbus TCP (option)

The Fieldbus Gateway for EtherNet / IP, PROFINET and Modbus TCP is integrated into a special module. It has 2 fieldbus connections with 4 pin M12 circular connectors. Under the gateway housing cover are the interfaces for the fieldbus connection and status LEDs. If there is a need to be include it in a network then the configuration of the Ethernet can be performed via the web server.



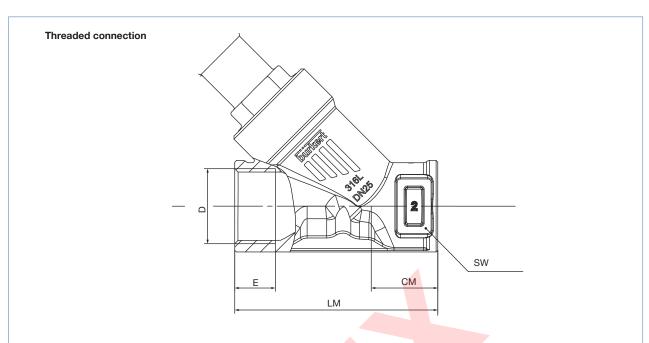


Dimensions [mm] - valve Type 3320 and valve system





Dimensions [mm] - body valve Type 3320

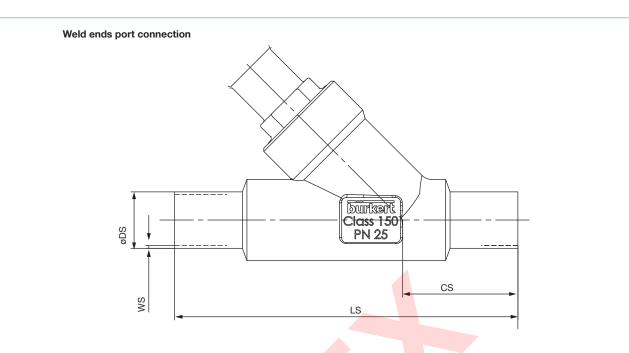


G, RC, NPT (EN ISO 228-1, ISO 7/1 /DIN EN 10226-2, ASME B 1.20.1)

				G		NPT		RC	
Port size	СМ	LM	SW	D	E	D	E	D	E
[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
15	24	65	27	G ½	14	NPT ½	13.7	RC ½	13.2
20	27	75	34	G 3⁄4	16	NPT ¾	14.0	RC ¾	14.5
25	29.5	90	41	G 1	18	NPT 1	16.8	RC 1	16.8
32	36	110	50	G 1 ¼	16	NPT 1 1/4	17.3	RC 1 ¼	19.1
40	35	120	55	G 1 ½	18	NPT 1 1/2	17.3	RC 1 ½	19.1
50	45	150	70	G 2	24	NPT 2	17.6	RC 2	23.4



Dimensions [mm] - body valve Type 3320

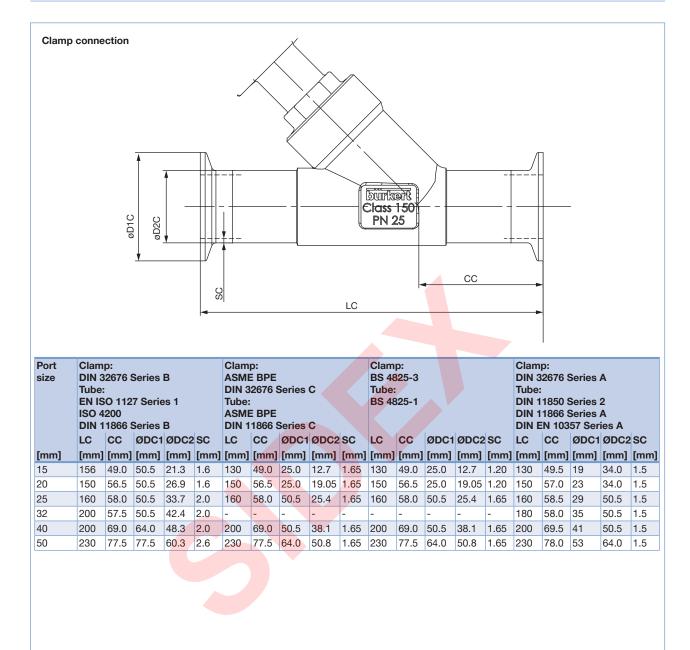


Port size	EN ISO 1127 Series 1 ISO 4200 DIN 11866 Series B			DIN 11850 R2 DIN 11866 Series A DIN EN 10357 Series A				ASME BPE DIN 11866 Series C				
	CS	LS	ØDS	WS	CS	LS	ØDS	ws	CS	LS	ØDS	WS
[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
15	34	100	21.3	1.6	34	100	19	1.5	34	100	12.7	1.65
20	39	115	26.9	2.0	39	115	23	1.5	39	115	19.05	1.65
25	43	130 <	33.7	2.0	43	130	29	1.5	43	130	25.4	1.65
32	40	145	42.4	2.0	40	145	35	1.5	-	-	-	-
40	49	160	48.3	2.0	49	160	41	1.5	49	160	38.1	1.65
50	50	175	60.3	2.6	50	175	53	1.5	50	175	50.8	1.65

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Dimensions [mm] - body valve Type 3320





Ordering chart for accessories

Accessories	Item no.	
Connection cable:		
Connection cable with M12 socket, 4 pin, (length 5 m) for operating voltage	918 038	
Connection cable with M12 socket, 8 pin, (length 2 m) for input and output signals	919 061	
USB-büS interface set:		
büS stick set 1 (including power supply unit, bus-stick, terminating resistor, Y-distributor, 0.7 m cable with M12 connector)	772 426	
büS stick set 2 (including bus-stick, terminating resistor, Y-distributor, 0.7 m cable with M12 connector)	772 551	
büS adapter for büS interface set (M12 on büS service interface Micro-USB)	773 254	
büS cable extensions from M12 plug to M12 socket:		
Connecting cable, length 1 m	772 404	
Connecting cable, length 3 m	772 405	
Connecting cable, length 5 m	772 406	
Connecting cable, length 10 m	772 407	
Miscellaneous		
Bürkert Communicator	Infos at www.burkert.com	
SIM card	291 773	
Holding device for line connection DN15 to DN20	693 770	
Holding device for line connection DN25 to DN50	693 771	

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Note You can fill out the fields directly in the PDF file before printing out the form.

Valve system - request for quotation

Please fill out and send to your nearest Bürkert office* with your inquiry or order

Company:	Contact person:		
Customer no.:	Department:		
ddress: Tel./Fax.:			
Postcode/town:	de/town: E-Mail:		
= mandatory fields to fill out	Quantity: Required delivery date:		
Operating data			
Pipe line	DN PN		
Pipe Material			
Process medium			
Type of medium	Liquid Steam Gas		
Valves features			
Cone seal material	PTFE/Stainless steel PE <mark>EK /</mark> Stainless steel		
Nominal pressure	PN		
Seat size (orifice)	DN		
Type of connection	Threaded Welded Clamp		
Specify connection			
Control function	with energy storage (delivey status NO) (blocked in last position)		
	(delivey status NC)		



Valve system - request for quotation, continued

Control unit features		
Communication		
Binary	Digital (Fieldbus)	
1 binary IN	Ethernet / IP	
2 binary OUT	Profinet	
	Modbus TCP	
Electrical connection		
Cable gland (without Fieldbus)	Multipol	
SIM card		
with		
without		
Item no. (if known):		
Notes		
•		
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