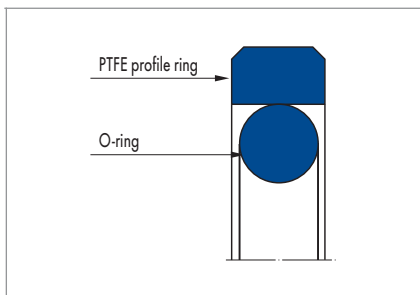


MERKEL OMEGAT OMK-MR



PRODUCT DESCRIPTION

Two-piece Merkel seal set for sealing pistons, consisting of one PTFE profile ring and an O-ring as a pre-load component.

PRODUCT ADVANTAGES

Merkel Omegat OMK-MR is used where a piston has pressure on both sides. OMK-MR is provided with pressure-compensation grooves for rapid pressure change.

- Very high resistance to pressure and hardness
- Good thermal conductivity
- Very good protection against extrusion
- High resistance to abrasion
- Low friction, free of stick-slip

APPLICATION

- Industrial vehicles
- Handling equipment
- Agricultural machinery
- Cranes
- Presses
- Marine hydraulics
- Injection moulding machines
- Control and regulation equipment
- Rolling mills

MATERIAL

PTFE profile ring

Material	Code	Hardness
PTFE bronze compound	PTFE B602	-
PTFE glass MoS2 compound	PTFE GM201	-

O-ring

Material	Code	Hardness
NBR	70 NBR B276	70 Shore A
FKM	70 FKM K655	70 Shore A

OPERATING CONDITIONS

Pressure p	40 MPa
Running speed v	5 m/s

Medium/ Temperature	PTFE B602/70 FKM K655	PTFE B602/70 NBR B276	PTFE GM201/70 NBR B276
Hydraulic oils HL, HLP	-10 °C ... +200 °C	-30 °C ... +100 °C	-30 °C ... +100 °C
HFA fluids	-	-	+5 °C ... +60 °C
HFB fluids	-	-	+5 °C ... +60 °C
HFC fluids	-	-	-30 °C ... +60 °C
HFD fluids	-10 °C ... +200 °C	-	-
Water	-	-	+5 °C ... +100 °C
HETG (rapeseed oil)	-10 °C ... +80 °C	-30 °C ... +80 °C	-30 °C ... +80 °C
HEES (synthetic ester)	-10 °C ... +100 °C	-30 °C ... +80 °C	-30 °C ... +80 °C
HEPG (glycol)	-10 °C ... +80 °C	-30 °C ... +60 °C	-30 °C ... +60 °C
Mineral greases	-10 °C ... +200 °C	-30 °C ... +100 °C	-30 °C ... +100 °C

DESIGN NOTES

Please observe our general design notes in → Technical Manual.

Surface quality

Peak-to-valley heights	R _a	R _{max}
Sliding surface	0,05 ... 0,3 µm	≤2,5 µm
Groove base	≤1,6 µm	≤6,3 µm
Groove flanks	≤3,0 µm	≤15,0 µm

Percentage contact area M_r >50% to max. 90% at cutting depth c = Rz/2 and reference line C ref = 0%.

Admissible gap dimension

The largest gap dimension occurring on the non-pressurised side of the seal in operation is of vital importance for the function of the seal. → Technical Manual.

Tolerances

The admissible gap width, tolerances, guide play and deflection of the guide under load are to be taken into account when designing d2. → Technical Manual.

Nominal Ø D	D	d
≤500 mm	H8	h8
>500 mm	H8	h7

Regard must be paid to the dimensions d1 and dF in connection with the guide element used.

FITTING & INSTALLATION

Careful fitting is a prerequisite for the correct function of the seal.
→ Technical Manual.

SPECIALITIES

Material selection table

Criterion	PTFE GM201/70 NBR B276 (PTFE-glass- MoS2/NBR)	PTFE B602/70 NBR B276 (PTFE-Bronze/ NBR)	PTFE B602/70 FKM K655 (PTFE-Bronze/ FKM)
Oil hydraulics -30 ... +100 °C	{○}	{●}	{○}
Oil hydraulics -10 ... +200 °C	{○}	{○}	{●}
Short stroke, high frequency	{●}	{○}	{○}
Water hydraulics	{●}	{○}	{○}
Soft counterface	{●}	{○}	{○}

● = suitable; ○ = possible; ○ = not suitable